



General tolerances		Project	Material		
Machining: ISO 2768-mK		Project name	1.0114 (S235J0)		
Welded constructions: EN ISO 13920-BF			Designed by	Approved by	
Welding quality level: C					
Flame cutting: ISO 9013-331			TN	IM 05.12.2022	
Casting: ISO 8062-CT 11					
Stamping: SFS 5803-m		Customer / Organization	Weight		
Scale	Sheet size				
1:2	A3				
 Open your mind. LUT. Lappeenranta University of Technology		Description	Item		Revision
		Ilmanohjain	V107690		-
			Sheets		1/1