



LAND OF THE CURIOUS



 HYGCEL FINAL SEMINAR 1.10.2024

MOLTEN CARBONATE ELECTROLYSIS IN SOLID CARBON PRODUCTION

WP5 / LUT & TAU

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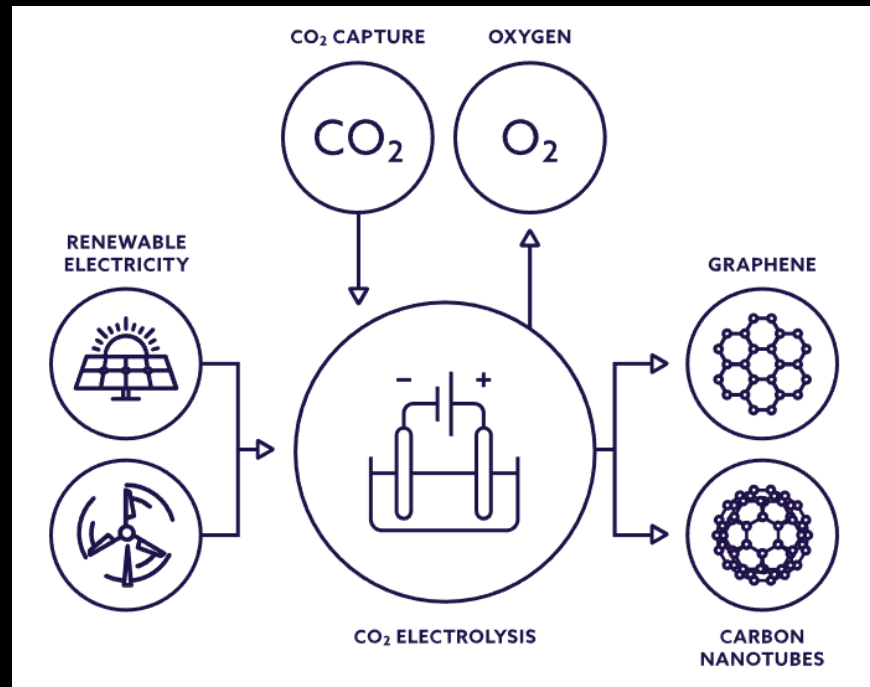
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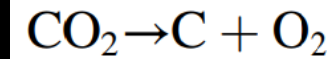
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CONCEPT OF CO₂ CONVERSION TO CARBON



- Captured CO₂ is electrochemically converted to elementary carbon and oxygen



- With the utilization of renewable electricity carbon negativity may be achieved

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EXPERIMENTAL WORK

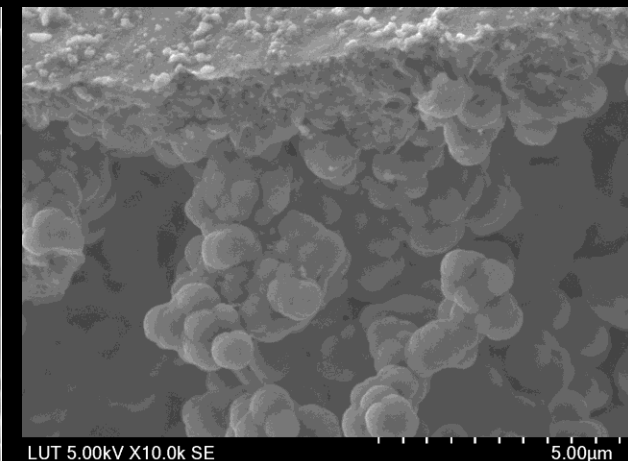
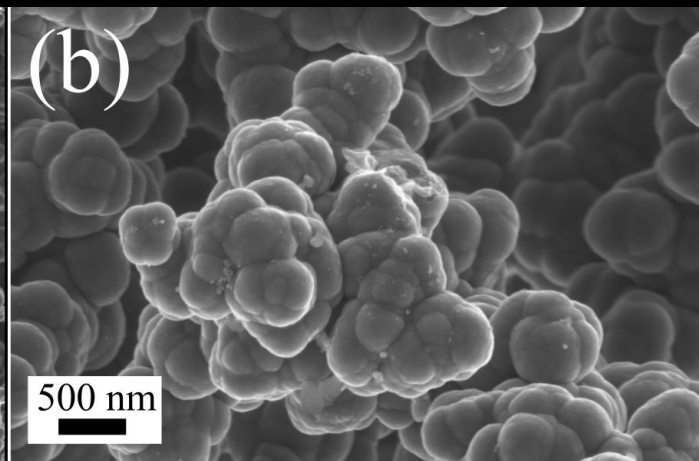
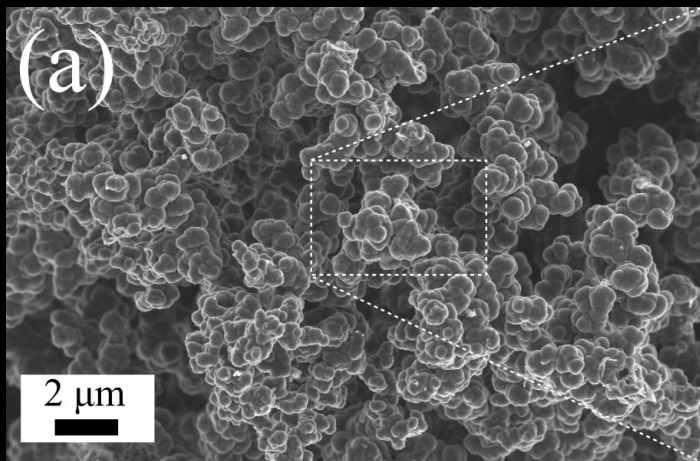
- » Main parameters:
 - » Cathode and anode materials
 - » Electrolysis temperature
 - » Electrolyte composition
 - » Electrolysis current magnitude (*ongoing*)

- » Varying these process parameters leads to the production of various carbon products (carbon nanotubes, nano-onions, amorphous carbon etc.)

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MAIN LEARNING OUTCOMES

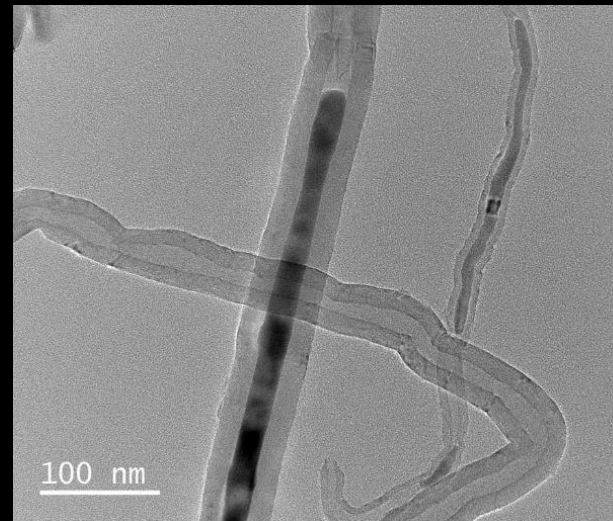
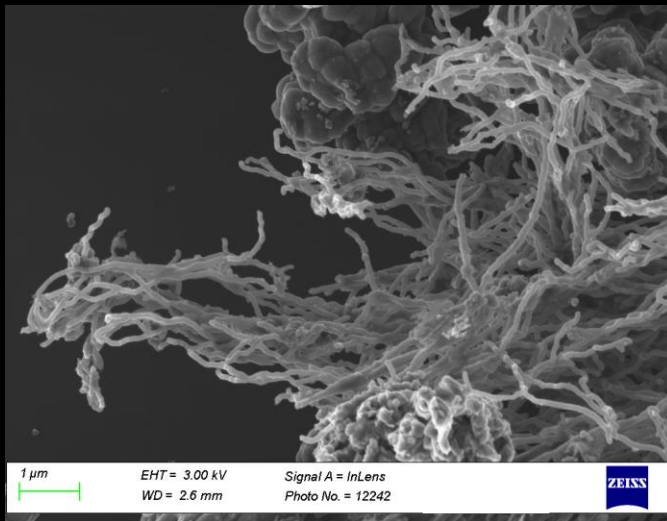
- Highly corrosive process conditions lead to metal impurity formation
- Spherical cauliflower-like structures (nano-onions) have the highest quality and the lowest amount of metallic impurities



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MAIN LEARNING OUTCOMES

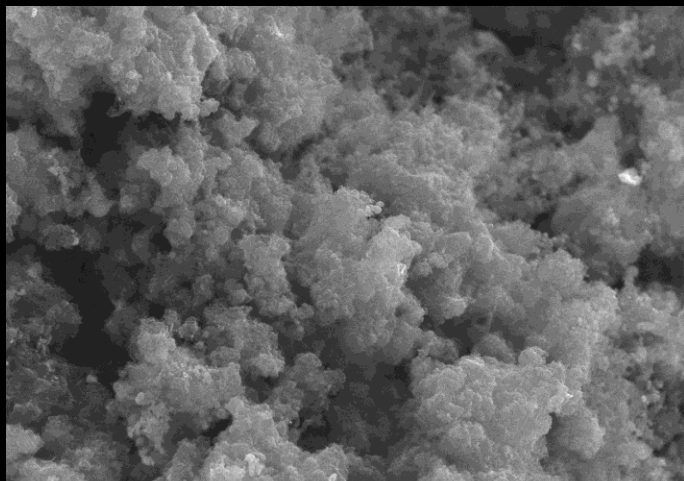
- Tubular structures (nanotubes) are hollow or filled with metal
- Small metal particle nucleates the tube growth



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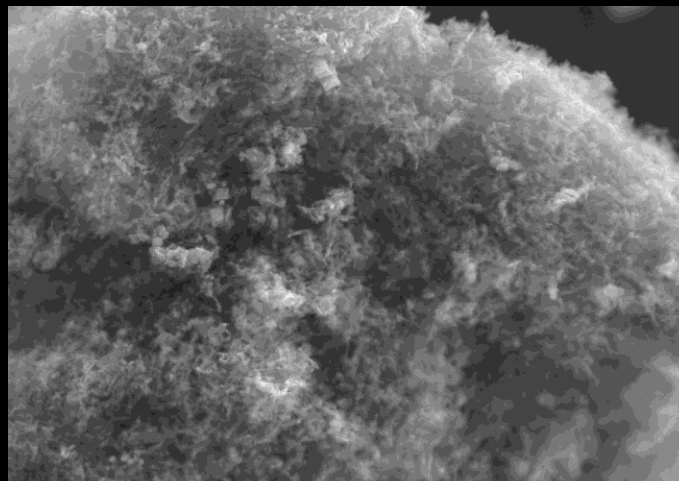
MAIN LEARNING OUTCOMES

- Various different metal impurities at high amounts lead to the production of carbon without any distinct morphology



LUT 15.0kV X5.00k SE

10.0µm

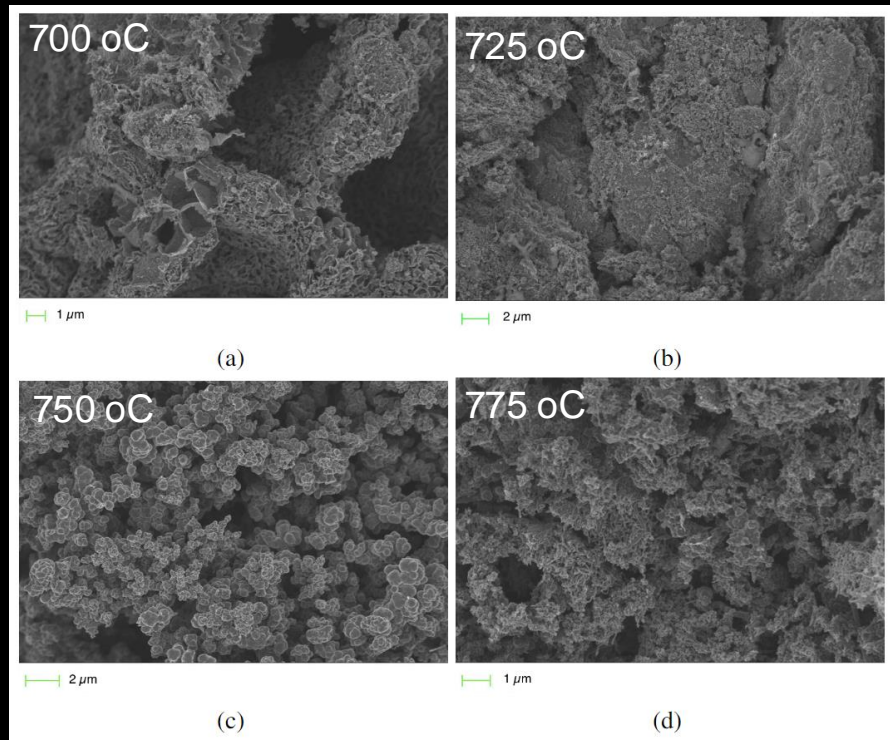


10.0kV X5.00k SE

10.0µm

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MAIN LEARNING OUTCOMES



- » The process is highly sensitive to temperature changes
- » e.g. $\text{Li}_2\text{CO}_3\text{-CaCO}_3$ electrolyte with Alloy X electrodes with 10A constant current electrolysis

MAIN LEARNING OUTCOMES

- Specific energy consumption (SEC) for electrochemical carbon production is around 20-80kWh/kg carbon
- With conventional methods nanotube SEC is usually >200kWh/kg¹
- Electrochemical exfoliation of graphite to graphene 500 kWh/kg²

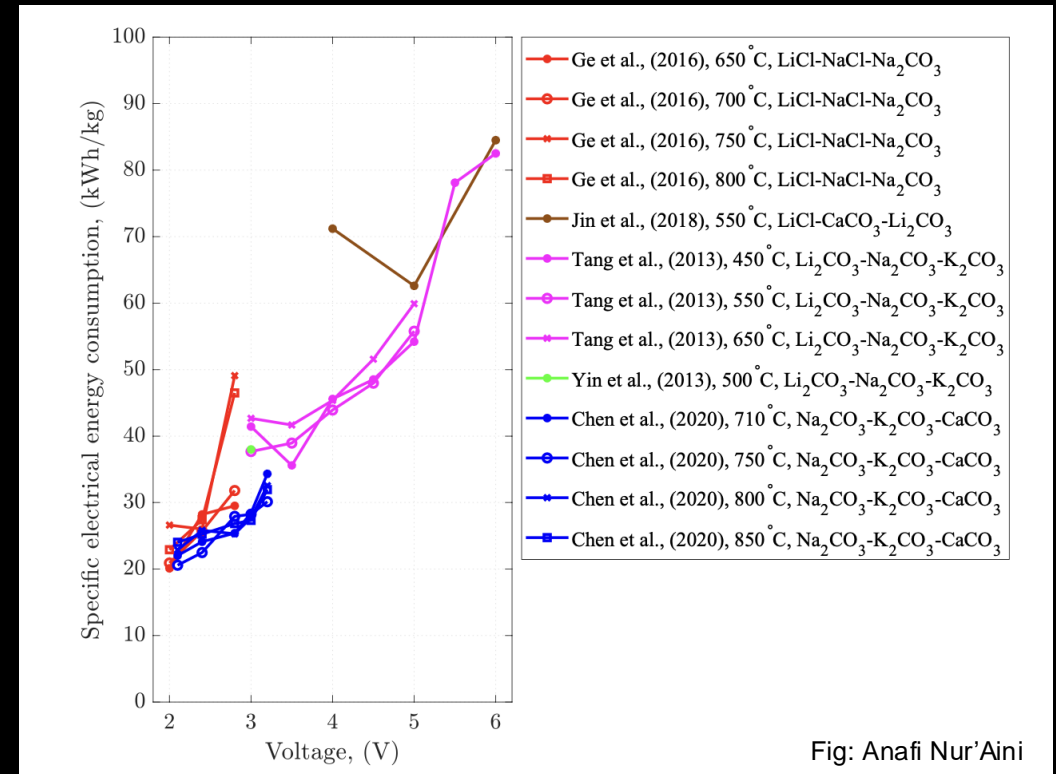


Fig: Anafi Nur'Aini

1. Griffiths, 2014. *Environmental Life Cycle Assessment of Engineered Nanomaterials in Carbon Capture and Utilisation Processes*

2. Jia et al. 2022, *Graphene environmental footprint greatly reduced when derived from biomass waste via flash Joule heating*

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CONCLUSIONS

- Highest carbon quality with nano-onions
- Nanotubes contain metal cores
- Higher amount of metal impurities leads to inferior carbon quality
- Multiple morphologies are often found in one sample
- In terms of specific energy consumption electrochemical production of carbon is a viable method
- *The process is highly sensitive → accurate process control and careful material selection are needed to obtain high-quality carbon products*



THANK YOU!!

QUESTIONS?

» Read more:

”Production of elemental carbon via molten carbonate electrolysis: prospects and challenges”

E. Laasonen 2024, *Dissertation*



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